Hello everyone,

@coopervid, @kufo and @tectpro tested how to achieve the best burning results on BD-R DL / TL for

people that still burn their data/movies to BD-R discs. Especially regarding the avoidance of layer break issues.

First, a little introduction, so everyone knows what is happening.

What is this long-lost feature, and why is it lost?

Well, it is not lost; it is an often-deactivated feature as people typically want to burn as fast as

possible. The feature we are talking about is called Hardware Defect Management.

What is this Hardware Defect Management?

Outtake from the Multi-Media Command Set Description for Write-once Blu-ray Disc (BD-R):

"The Defect Management system of BD-R provides methods by which a defective Cluster in the

User Data Area may be replaced by a Cluster from a spare area."

"Defective clusters are replaced from the allocated spares.

The defect management and recording management information needs to be updated many times during use."

What does that mean?

A special area on the BD-R is or has to be created. When burning the BD-R, a few things will happen.

1. The burning process will slow down, usually by 50%, meaning 2x becomes 1x. Sometimes it might be less.

2. During the burning process, the data written is verified, which is why it slows down the burning

speed.

3. If the drive detects a defect, the sector will be written into the spare area that has been created.

Won't that affect the playability of the media?

No. Hardware Defect Management has been specifically created for this purpose.

Enough with the technical mumbo jumbo; let's get to the testing process.

Software:

IMGBurn (to burn the files)

A burner capable of burning BD-R 50GB/100GB.

While this should work with every burner capable of burning BD-R 50GB/100GB, we found during

the tests that a Pioneer burner achieves the best burning results in combination with quality media.

Special drive settings:

1. PIONEER



Make sure everything is de-selected.

IMGBURN setting:

Creation of the Spare Area

Just so you know, the below process needs to be repeated for each media you burn.



Insert your BD-R 50 /100 disc.

Load your ISO file or the folders you want to burn.



Then go to "Tools" "Settings" "Write" "Page 1"

Recoverie		Settings								×		
⊌ ImgBurn			Events Registr					ry File Locations				
File View Mode Tools Help		General	Read	Build	Write	Verify	Graph Data	1/0	Device	Sounds		
Source PIONEER BI	D-RW BD file: BD-R	Page 1 Pa										
Label: Blu-Ray Disc Inform Imp ID: tsMuxeR 7006ba3 Status: Emp	ation: ity t Session:	Options Write Mo	de:		Auto ~		Layer Break (For DL Media) Calculate Optimal					
File Sys: ODF (2:50) Erasable: Nr Sectors: 13.681.760 (MODE1/2048) Free Sectors: Free Sectors: Free Sectors:	D 5: 24.438.7 50.050.62	Link Size:	5		Auto	~	O User Specifie Sectors in L0:	LO:				
Size: 28.020.244.480 bytes Free Time: 3040:25:35 (MM:SS:FF) @ ? Next Writab	5430:52:34 ole Addres	Auto ' Use	Change Bo 'Normal' I m OPC Bef	ook Type' (*) For BD Video I fore Write	Discs (*)		Auto 'Export Graph Data'					
Destination Supported Write Spe			DVD+R Reserve Track					Prefer Format With Full Certification (*)				
BDR-S12U (F:)		DVD+R Finalise Disc (Minimal Radius) (*)					Profe Some Without Spare (Venters)					
🐶 🗌 Test Mode 🗌 Verify 🛛 🐼 🐺 🛛 BD Disc Info	FK-DR3-0		AM / PD-P	Write To First L	ayer (*)		Prefer Property Formatted Discs (*)					
Disc Type: B Disc Size: 12 Disc Class: (ID-R 20 mm	BD-R Verify Not Required (*)					Prefer Format Size: Preferred					
Settings Write Speed	d: 4x	☑ lgn ☑ Cycle ☑ Verify	Ignore Mounted File System [Cycle Tray Before Verify Verify Against Image File				Remember 'Copies'					
Copies: 1		Never Delete Audio Files					Process Priority:		High	~		
Ready IsoBuster DVDRab 12 Mini Profil 1 - Chrome Wina (x64)	ero Tweat	Check	'Delete Im 'Close Pro 'Shut Dow	age' ogram' /n Computer'								
<u>8</u>		Restore Def	aults					C	ОК	Cancel		

Check the options circled in red above.

Then go to "Tools" "Drive" "Erase disc" and do a "Full" erase. It will be very fast despite the warning you receive.



Then you have to check the speed for burning. Usually slower speed gives better results but choosing 4x is most of the times OK. Be aware that the actual burn speed will be about 50% of what you pick. So 8x will equal 4x, 4x will equal 2x etc. This is because the drive writes a sector and then reads it back if the burn was successful. If not it will write the written sector in the just created spare area. This happens most of the times near the layer break which is very critical and burn failures in that area. The spare area will contain good data for the failed data near the layer break and players seamlessly take the data from there.

Burn the media.

😻 ImgBurn	_		×
File View Mode Tools Help			
Source PIONEER BD-RW BDR-S12U 1.02 Image: Blu-Ray Image: Blu-Ray Image: Blu-Ray Disc Information: Status: Empty Status: Empty File Sys: UDF (2.50) Status: Empty	2 (USB)		
Sectors: 13.681.760 (MODE1/2048) Free Sectors: 24.438.784 Size: 28.020.244.480 bytes Free Space: 50.050.629.632 bytes Time: 3040:25:35 (MM:SS:FF) Image: State of the state of th)		
Supported Write Speels: 2x; 4x; 1	6x; 8x		
Image: Strain			
Settings Write Speed 4x ~ Copies: 1 ~)	ų	2
Ready			

Selecting Preferred will use up around 3.5% to 4% of the media. This needs to be factored in before burning a media or shrinking your movie to fit on a disc.